

PRODUCT DESCRIPTION



Product Name:	
12621 Russell Hobbs Smoothie Maker	
Inspection location:	Dongguan
Inspection date:	2007/11/9
P/O number:	MSIN08211
Item number:	N/A
Supplier:	
Tai Yu (Dongguan)	
Order quantity:	2262pcs
No. of pieces ready for inspection:	2000PCS
Reference sample available:	N/A

Departure time from home / office	Arrival Time at the Factory	Departure Time from the Factory
7:00	10:30	17:00

Factory cooperation during the inspection	Average
Factory Quality organization	Average
Inspector's general opinion on the factory	Average

IMPORTANT REMARKS / GENERAL DEFECTS

- 1> No tool for Stability test/ Temperature test and Abnormal test
- 2> No approved sample for reference;
- 3> The inspected samples are not repacked by factory before inspector leaving;
- 4> Main components
Switch 1:18358 125V AC 7A 250V AC 3.5V Swith 2:SM5 5A 125~250V AC Motor:220V~240V 50 HZ
Power cord:H05VV-F VDE KEMA-KEUR 0.75mm² KE-108 BS 1363/A
Plug: 250V 13 A Fuse:13 A Fuse BS1362
- 5> No Rohs certificates available in factory;
- 6> Master carton size and gift box size different from spec.

Category	Conform		Comment
Quantity	Yes		
Product description / style / color	Yes		
Workmanship		No	
Testing/ checking	Yes		
Data measurement	Yes		
Packaging	Yes		
Shipping mark	Yes		

Inspection Standard: ANSI/ASQZ1.4 (MIL-STD-105E)			DEFECTS		
			Critical	Major	Minor
Sampling plan: Single, Normal		AQL	0	2.5	4
Inspection Level: II		Defects Found:	0	3	11
Sample Size:	125	Max. Allowed:	0	7	10
OVERALL CONCLUSION		NO CONFORM			
		Pending client review and approval			

DETAILED RESULTS SECTION

Quantity

Item Number	Ordered Quantity	Total carton	Available Quantity	Packed Quantity	Not Packed Quantity	Sample from packed Qty.	Sample from Not packed Qty.
N/A	2262	1131	2000	2000	262	110	15

[55] Cartons and [110] Samples were randomly sampled from the batch of above item subjected for quantitative and qualitative control respectively.

Selected cartons numbers

246	300	225	130	61	60	28	259	59	79	21	452
961	935	18	67	443	35	229	77	381	781	846	631
397	481	566	397	582	117	289	738	851	370	575	524
19	124	315	276	109	797	436	805	902	714	427	208
622	121	245	440	420	208	214					

Workmanship

Defectives List				
Defectives Description	CRI	MAJ	MIN	Picture
Scratched mark		2	5	



				
Dirty stained			2	 
Air bubble			4	

					
Untrimmed plastic ends					

Beyond AQL	Defectives table	Cri.	Maj.	Min.	
	Total defects found	0	3	11	
	Defects Max. Allowed	0	7	10	
	Inspected sample size	125	125	125	

QUALITY CRITERIAS		
1. Colours		
Expected Result	Result	Actual Finding / Comments
—	OK	Pls see picture



2. Dimensions

Expected Result	Result	Actual Finding / Comments
-	N/A	- Product size (L*W*H): 40.5*25.5*59cm
-	N/A	- Pin of plug thickness :3.9mm Pin of plug length :17.5mm/22.7mm-
-	OK	- length of power cord:100cm





3. Artworks

a. Logo colors

Expected Result	Result	Actual Finding / Comments
--	OK	-pls see pictures
Client's comments:		

Unit logo



Lock and unlock symbol



Power on



Switch logo



Lock and unlock symbol

Lock and unlock symbol



Marking on glass jug



b. Label

Expected Result	Result	Actual Finding / Comments
	N/A	- Pls see pictures

Warning label on master carton	Rating label on unit
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Fuse label on plug

QC passed label on plug



Barcode label on master carton



Barcode label on gift box



4. Packing and packaging

a. Unit packing:

Expected Result	Actual Finding	Comments
	OK	Per unit with poly bag together with instructin sheet and guarantee card then in a gift box





b. Inner packing:		
Expected Result	Actual Finding	Comments
		N/A
c. Outer packing:		
Expected Result	Actual Finding	Comments
	OK	2 gift boxes (2pcs) in a master carton

Client's comments:	
d. Dimensions of export cartons:	
L: 42cm x W:26 cm x H:59 cm	
Dimension of gift box: 39*24*29.5cm	
e. Weight of cartons: 11.3,11.2,11.3,11,11kgs weight of gift box:5.1,5,5,5.1,5kgs	

5. Shipping Marks		
a. Carton Front Mark		
Expected Result	Actual Finding	Comments
	N/A	Pls see pictures





b. Carton Side Mark		
Expected Result	Actual Finding	Comments
	N/A	Pls see pictures
		
		

TESTS AND SPECIAL REQUIREMENTS		
Test description	Comments from Inspector	Result
	On all sample size	Passed



Life test	On 5 pcs	Passed
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Fatigue test for adjustable parts:20times	On 5 pcs	Passed
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Pull test for power cord with body(60N)

Pull test for power cord with plug(30N)

On 5 pcs

Passed



Earth continuity test

On all sample size

Passed



Carton drop test

On 3 ctns

Passed



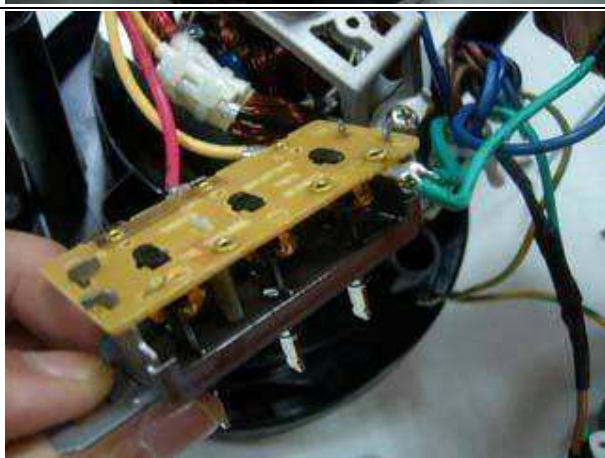
Hi-Pot test	On all sample size	Passed
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Rotation speed test	On 8 pcs	Passed
	1 gear 16000~18000RPM	
	2 gear 18000~21000RPM	



Internal Check	On 5 pcs	Passed
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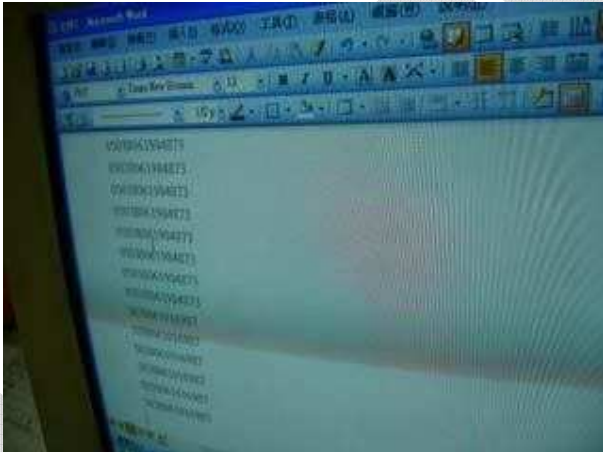




Barcode Scanning Test

On 5 pcs

Passed



Rubbing test for all printing and adhesive Test for coating

On 5 pcs

Passed



Earth continuity test	On all sample size	Passed
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SAMPLE COLLECTION

[0] pcs of shipment samples were collected by inspector

[0] pcs of defective samples were collected by inspector

Your Product

Unit

stirrer



Hose

stirrer



Hose



Cap



Blade



Pad



Power cord and plug



Button



Body



Jug



Lock/unlock position

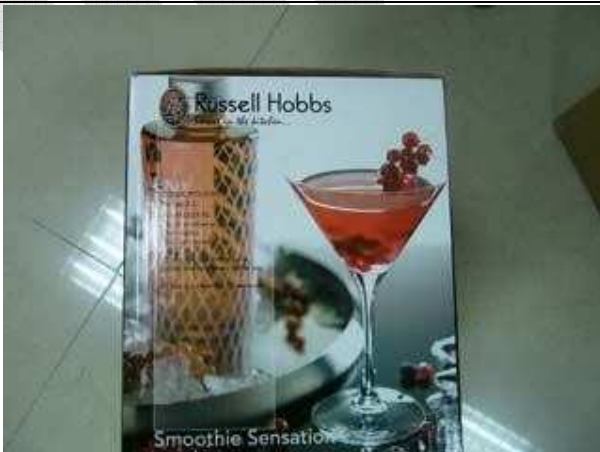
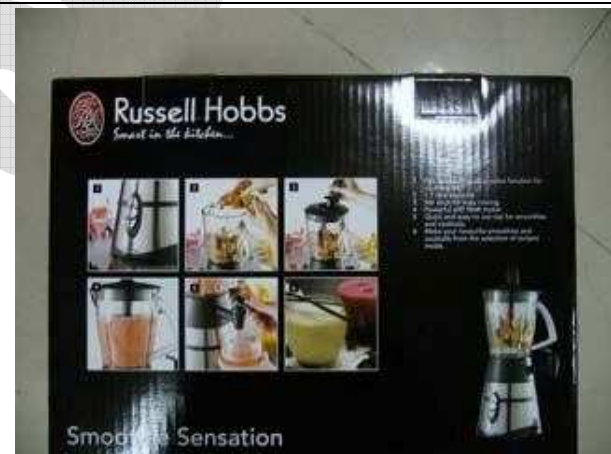
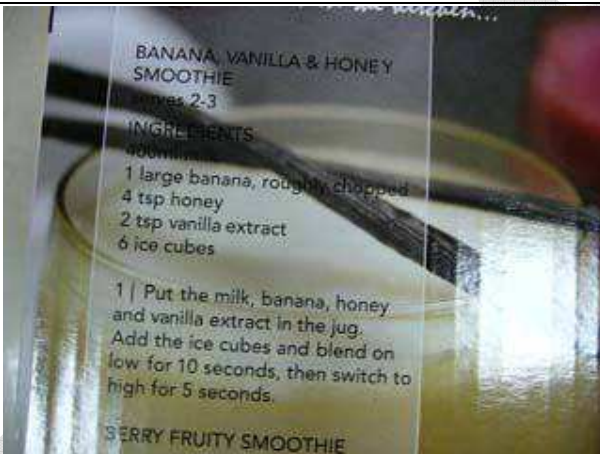
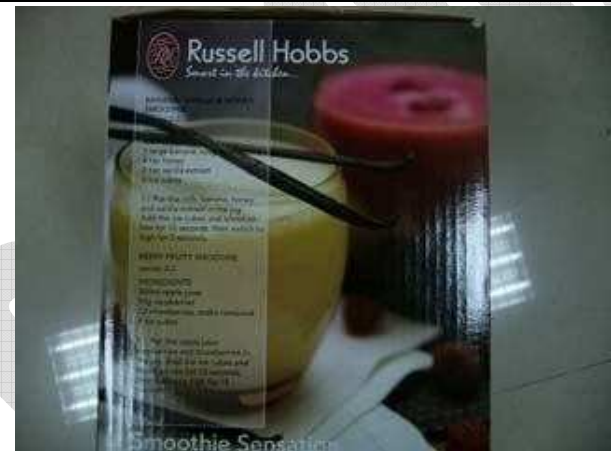


Lock/unlock position



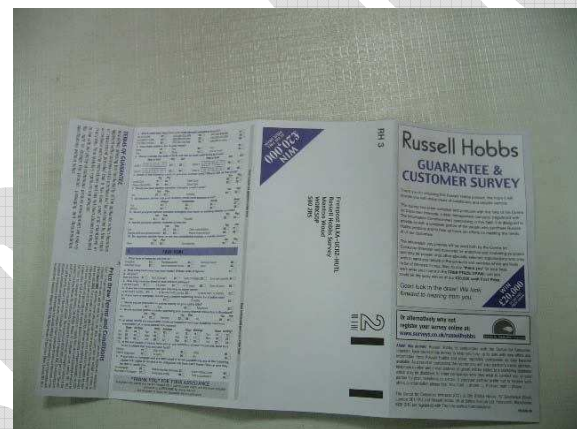
Other Pictures

Gift box





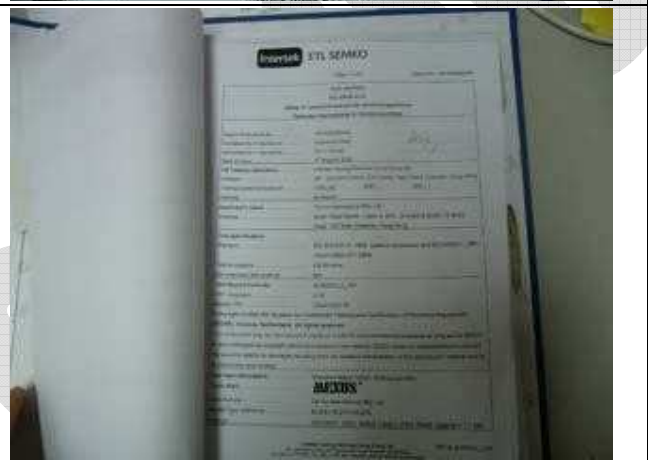
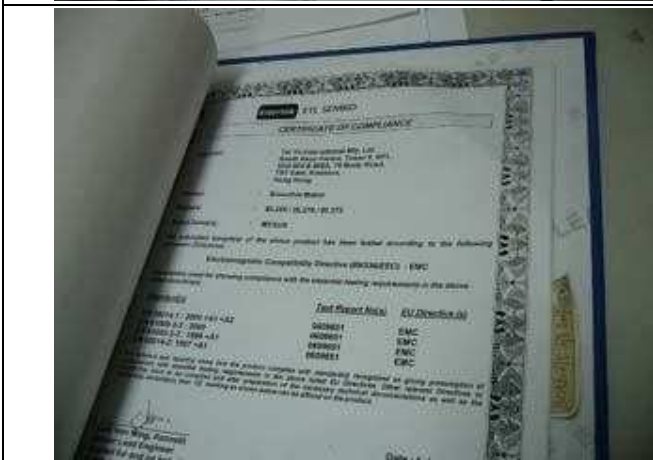
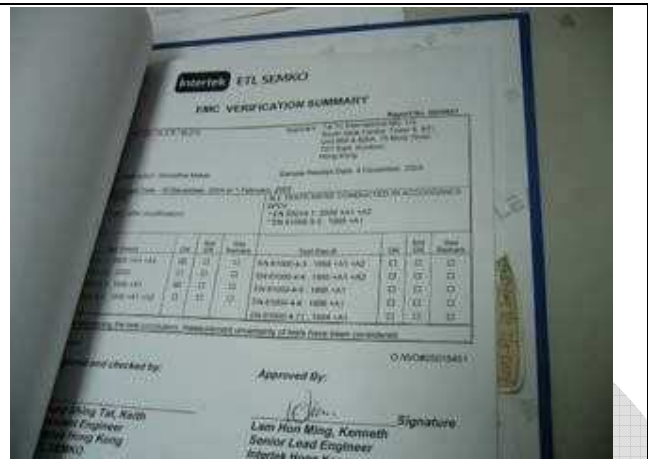
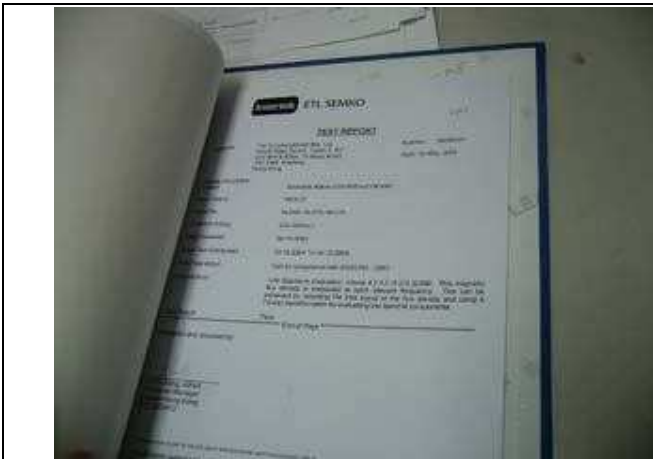
Guarantee card



Polybag



Test report



Cartons



Total cartons



Total cartons